MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

METRIC (U.S. Customary)

1994

Manufacturer	Vehicle Line		
TOYOTA MOTOR CORPORATION	T	OYOTA MR2	,
Mailing Address Toyota Motor Sales, U.S.A., Inc.			
19001 South Western Avenue P.O. Box 2991 Torrance, California 90509-2991	Issued Sep., 1993	Revised	

Direct questions concerning these specifications to the manufacturer listed above.

The information contained herein is prepared, distributed by, and is solely the responsibility of the vehicle manufacturing company to whose products it relates. This suggested specification form was developed by the vehicle manufacturing companies under the auspices of the Motor Vehicle Manufacturers Association of the United States, Inc.

The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.



Forms Provided by Technical Affairs Division

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NOTE:

- This form uses both SI metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment, Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.
 - c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
- The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.
- Additional Vehicle Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

EORM MVMA-93

TOYOTA MR2 Vehicle Line 1994 Sep., 1993 Model Year Revised(+) !ssued

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Vehicle Origin

Design & development(company)	Toyota Motor Corporation
Where built(country)	Japan
Authorized U.S. sales marketing representative	Toyota Motor Sales, U.S.A., Inc.

Vehicle Models

	Model Description & Drive (FWD/RWD/AWD/4WD)*	Introduction Date	Make, Vehicle Models, Series, Body Type' (Mfgr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max, Trunk/Cargo Load-Kilograms (Pounds)	EPA Fuel Economy (City/Hwy)
					kg (Front/Rear)	
	2.0L turbo 5-sp. man., RWD		r-coupe w/T-bar roof W20L-AJMZZA	(2/0)	45(15/30)	
•	2.2L 5-sp. man., RWD		r-coupe W21L-ACMZKA	(2/0)	45(15/30)	
			r-coupe w/T-bar roof W21L-AJMZKA	(2/0)	45(15/30)	
	4-sp. auto., RWD		r-coupe W21L-ACPZKA	(2/0)	45(15/30)	·

^{*} On vehicles with 3rd seat

^{*}FWD-Front Wheel Drive RWD-Rear Wheel Drive AWD-All Wheel Drive 4WD-Four Wheel Drive

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Power Teams

SAE J1349 Net bhp(brake horsepower)and Net Torque corrected to 77°F/25°C and 29.61 in. Hg/100 kPa atmospheric pressure.

			Α	В	С	D
	Engine	Code	3S-GTE	5S-FE	5S-FE	
	Displac Liters(i		1.998(122)	2.164(132)	2.164(132)	
EZG.	Induction (FI,Car	on system rb,etc.)	FI w/turbo	FI '.	FI	
G-2m	Compre ratio	ession	8.8	9.5	9.5	
E	SAE Net	Power kW(bhp)	149(200)/6000	Fed. 101(135)/ 400 Cal. 97(130)/5400	Fed. 101(135)/5400 Cal. 97(130)/5400	
	at RPM	Torque N · m(lb.ft.)	271(200)/3200	197(145)/4400	197(145)/4400	
	Exhaus single,d		Single	Single ·	Single	
⊢R.	Transm Transa.	nission/ xle	5-speed manual	5-speed manual	4-speed automatic	
ANS		e Final Drive/ atio(std.first)	4.285	4.176	3.034	

Series Availa	ability	Power Tean	ns(A-B-C-D)	
Model	Code	Standard	Optional	
2-dr coupe w/T-bar roof	SW20L-AJMZZA	A		
2-dr coupe	SW21L-ACMZKA	В		
2-dr coupe w/T-bar roof	SW21L-AJMZKA	В	_	
2-dr coupe	SW21L-ACPZKA	C	- · · · · · · · · · · · · · · · ·	
				
				· · · · · · · · · · · · · · · · · · ·
				

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Engine Description Engine Code

3S-GTE, 1.998L, Turbo

5S-FE, 2.164L

ENGINE - GENERAL

Type & description (inline, V, angle, flat, location, front, mid, rear.
transverse, longitudinal, sohc, dohc, ohv, hemi, wedge, pre-chamber, etc.)

transverse, longitudinal, sohc, dohc, ohv, hemi, wedge, pre-chamber, etc.)		Inline, mid, transverse, DOHC, pentr	oof
Manufacture	er	TOYOTA	
No. of cylind	ders	4	
Bore		86.0	87.0
Stroke		86.0	91.0
Bore spacing	g(C/L to C/L)	93.5-96.5-93.5	
Cylinder block	k material & mass kg(lbs.)(machined)	Cast iron 36.3	Gray cast iron, 42.6
Cylinder blo	ck deck height	216	
Cylinder blo	ck length	409.5	
Deck clearar (above or be	nce (minimum) Now block)	0.1 below	0
Cylinder hea	ed material & mass kg(lbs.)	Aluminum alloy, 12.5	Aluminum alloy, 12.4
Cylinder hea	ad volume cm³ (inches³)	50.8	40.6
Cylinder line	er material	N.A.	N.A.
Head gasket (compressed		1.25	1.20
	ombustion chamber cm³ (inches³)	64.1	63.6
Cyl. no. system	m L. Bank	1, 2, 3, 4	
(front to rear)	R. Bank		
Firing order		1-3-4-2	
Intake manif	old material & mass kg(lbs.)**	Aluminum alloy, 4.1	Aluminum alloy, 4.4
Exhaust mar	nifold material & mass kg(lbs.)**	Cast iron, 4.6	Cast iron, 6.9
Knock sensor	r (number & location)	1, Cylinder block	
Fuel required	d unleaded, diesel, etc.	Unleaded premium gasoline only	Unleaded gasoline
Fuel antikno	ck index (R + M) ÷ 2	91	87
	Quantity	4	
Engine mounts	Material and type (elastomeric, hydroelastic, hydraulic damper, etc.)	Elastomeric	M/T=RH, LHHydroelastic FR, RRElastomeric A/T=RHHydroelastic FR,RR,LHElastomeric
	Added isolation (sub-frame, crossmember, etc.)	No	
Total dressed	d engine mass(wt) dry***	173	M/T=140, A/T=133
	·		

Engine - Pistons

Material & mass, g (weight, oz)-piston only	Aluminum alloy, 393	Aluminum alloy, 369

Engine - Camshaft

Location Cylinder head				
Material & m	ass kg (weight, lbs.)	Cast iron, 1.7	Alloy cast iron,	Intake=2.0 Exhaust=1.6
Drive type	Chain / belt	Belt	Belt Gear	
	Width / pitch	25.4/8	26.7/8.0 14/1.9(mod	dule)

^{*}Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine. *Finished state.

^{***} Dressed engine mass (weight) includes the following:

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Engine Description
Engine Code

3S-GTE, 1.998L, Turbo

5S-FE, 2.164L

Engine - Valve System

Hydraulic lifte	rs (std., opt., n.a.)	N.A.	 	
Value	Number intake/exhaust	8/8		
Valves	Head O.D. intake/exhaust	33.5/29.0	32/27	

Engine - Connecting Rods

Material & mass kg.,(weight,lbs.)*	Forged steel, 0.77	Forged steel, 0.70	-
Length(axes C/L to C/L)	138		-

Engine - Crankshaft

Material & mass kg., (weight, lbs.)*		Forged steel, 19	Forged steel, 19	
End thrust taken by bearing(no.)		No.3		
Length & number of main bearings		505, 5		
Seal(material,one,two piece design, etc.)	Front	Fluorine rubber, one piece	Fluorine rubber, one piece	
	Rear	Fluorine rubber, one piece	Fluorine rubber, one piece	

Engine - Lubrication System

Normal oil pressure kPa(psi) at engine rpm	275 at 2500	343 at 2500
Type oil intake(floating,stationary)	Stationary	
Oil filter system(full flow,part,other)	Full flow	,
Capacity of c/case,less filter-refill-L(qt.)	3.6	3.8

Engine - Diesel Information

Diesel engine manufacturer		
Glow plug, current drain at O°F		
Injector	Туре	
nozzle	Opening pressure kPa(psi)	
Pre-chamber	design	
Fuel in-	Manufacturer	
jection pump	Туре	·
Fuel injection pump drive(belt,chain,gear)		
Supplementar	y vacuum source(type)	
Fuel heater(ye	es/no)	
Water separat (std.,opt.)	or, description	
Turbo manufa	acturer	
Oil cooler-type(oil to engine coolant; oil to ambient air)		
Oil filter		

Engine - Intake System

Turbo charger-manufacturer	ТОУОТА	
Super charger-manufacturer	-	
Intercooler '	Air cooled, furnace brazed aluminum	

^{*}Finished State

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Engine Description Engine Code		3S-GTE, 1.998L, Turbo	5S-FE, 2.164L		
Engine -	- Cooling System				
Coolant reco	overy system(std., opt., n.a.)	Std.			
Coolant fill I	location(rad., bottle)	Independent filler at engine room			
Radiator car	p relief valve pressure kPa(psi)	90			
Circulation	Type(choke, bypass)	Bypass			
thermostat	Starts to open at °C (°F)	82°			
	Type(centrifugal,other)	Centrifugal			
	GPM 1000 pump rpm	36 L/min. 32 L/min.			
	Number of pumps	1			
Water oump	Drive(V-belt, other)	Timing belt			
	Bearing type	Prepacked ball bearing			
	Impeller material	Steel	Steel		
	Housing material	Aluminum alloy	Aluminum alloy		
3y-pass reci	rculation type(inter., ext.)	External	1		
Cooling	With heater-L(qt.)	13.6	13.0		
system	With air conditioner-L(qt.)	-	13.0		
apacity	Opt.equipment specify-L(qt.)	_	N.A.		
Water jackets full length of cyl. (yes.no)		Yes			
Vater all arc	ound cylinder(yes,no)	No	· · · · · · · · · · · · · · · · · · ·		
Vater jacket	s open at head face(yes,no)	No	Yes		
	Std., A/C, HD	Std.			
	Type(cross-flow, etc.)	Cross-flow			
	Construction(fin & tube mechanical, braze, etc.)	Corrugated fin	Tube and corrugated fin braze		
Radiator xore	Material, mass kg(wgt., lbs.)	Copper alloy, 5.3	Copper alloy, M/T=5.0, A/T=5.7		
0.0	Width	675	M/T=575, A/T=675		
	Height	318	12. 2. 0.0, 2.0.1. 0.00		
	Thickness	32			
	Fins per inch	17	20		
adiator end	tank material	Copper alloy	Brass		
	Std., elec., opt.	Electric	21433		
	Number of blades & type (flex, solid, material)	4 solid	4, solid, plastics		
Number & location(front, rear of radiator)		1. Rear of radiator			
	Diameter & projected width	300, 47	M/T=280, 54, A/T=300, 55		
an	Ratio(fan to crankshaft rev.)	-			
ail	Fan cutout type	_	Temperature controlled		
	Drive type(direct, remote)	_	Electric motor		
	RPM at idle(elec.)	2100	M/T=2100, A/T=2050		
	Motor rating(wattage/elec.)	80	M/T=80, A/T=120		
	Motor switch(type & location/elec.)	Thermo switch at radiator			
	Switch point(temp.,/pressure/elec.)	90°C			
	Fan shroud(material)	Steel plate			

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Engine Description 3S-GTE, 1.998L, Turbo 5S-FE. 2.164L Engine Code

(See supplemental page for details of Fuel Injection, Supercharger, Turbocharger, etc.if used) Engine - Fuel System Induction type: Carburetor, fuel Fuel injection system injection system, etc. AISAN INDUSTRY NIPPON DENSO Manufacturer Carburetor no. of barrels Idle A/F mix. Preset not adjustable Point of injection(no.) Constant, pulse, flow Pulse flow Fuel injection Control(electronic, mech.) Electronic 250 System pressure kPa(psi) Manual (Approx) 800 750 Preset-not adjustable Idle spd.-rpm (spec. neutral or drive and Automatic (Approx) 750 Preset-not adjustable propane if used) Intake manifold heat control(exhaust N.A. or water thermostatic or fixed) Air cleaner type Paper element type Fuel filter(type/location) Paper element one piece type, at left side of engine compartment Type(elec. or mech.) Electric Location(eng., tank) In tank Fuel Pressure range kPa(psi) 250 284 pump Flow rate at regulated pressure 125/325 80/250

Fuel Tank

L(gal)/hr @kPa(psi)

Capacity refill L(gallons)		54
Location(describe)		Underfloor, at front floor tunnel
Attachment		Bands and bolt
Material & N	Mass kg(weight lbs.)	Steel
Filler	Location & material	Left quarter panel, Steel
pipe	Connection to tank	Rubber hose
Fuel line(ma	iterial)	Steel
Fuel hose(material)		Rubber
Return line(material)		Steel
Vapor line(material)		Steel
	Opt., n.a.	N.A.
Extended	Capacity L(gallons)	
range rank	Location & material	
	Attachment	
*	Opt., n.a.	N.A.
	Capacity L(gallons)	
Auxiliary	Location & material	
tank	Attachment	
	Selector switch or valve	
	Separate fill	

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		·

Vehicle Emission Control

		injection, eng itions, other)	gine	SFI, EGR. O₂S, TWC	MFI, EGR. O₂S, T	wc	
		Pump or pul	se	N.A.		·	
	1	Driven by		_			
	Air injection	Air distributi (head, manif		-			
		Point of entry	у	-			
	Exhaust	Type(control open orifice,		Controlled flow		-	
xhaust	Gas Recircula-	Exhaust sour	ce	Cylinder head		"	
Emission Control	tion	Point of exha (spacer, carb manifold, oth	uretor,	Intake Manifold			
		Туре		TWC			
		Number of		2	Fed. 1	Cal. 2	
	Catalytic Converter	Location(s)		Exhaust manifold under floor	Exhaust manifold	Exhaust manifold	
				1.312, 0.5	1.312	1.312, 0.5	
		Substrate typ	e	Monolith			
		Noble metal type		Pt: Rh			
		Noble metal concentration(g/cm³)		1.81 : 0.483 0.355 : 0.067	1.81:0.483	1.81 : 0.483 0.355 : 0.067	
	Type(ventilates to atmosphere, induction system, other)		osphere, r)	Induction system sealed type Induction system closed type		osed type	
rankcase mission	Energy source(manifold vacuum, carburetor, other)			Manifold vacuum			
Control	Discharges to(intake manifold, other)			Intake manifold			
	Air inlet(Air inlet(breather cap, other)		N.A.	Throttle body		
vapora-	Vapor ve		Fuel tank	Canister		·	
ve mission		(crankcase, canister, other) Carburetor		_			
ontrol	Vapor sto	Vapor storage provision		Canister			
lectronic	Closed lo	op(yes/no)		Yes			
stem	Open foop(yes/no)			No			

Engine - Exhaust System

Type(single, single with cross-over, dual, other) Muffler no. & type (reverse flow, straight thru, separate resonator)Material & Mass kg(weight lbs.) Resonator no. & type		Single	
		Stainless steel 9.5	Stainless steel 9.2
		N.A.	
	Branch o.d., wall thickness	_	· · · · · · · · · · · · · · · · · · ·
Exhaust pipe	Main o.d., wall thickness	60.5/54.0, 1.2/1.2	54, 1.2
F:F:	Material & Mass kg (weight lbs.)	Stainless steel, 1.8	Stainless steel, Fed.=1.8 Cal.=1.2
Inter- mediate	o.d. & wall thickness	N.A.	
pipe	Material & Mass kg (weight lbs.)	N.A.	
Tail pipe	o.d. & wall thickness	60.5, 1.2	54, 1.2
	Material & Mass kg (weight lbs.)	Stainless steel, 2.2	Stainless steel, 2.1

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Engine Description Engine Code

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5S-FE, 2.164L

Transmissions/Transaxle(Std., Opt., N.A.)

Manual 4-speed (manufacturer/country)	N.A.	
Manual 5-speed(manufacturer/country)	TOYOTA/Japan	
Manual 6-speed(manufacturer/country)		
Automatic(manufacturer/country)	N.A.	
Automatic overdrive(manufacturer/country)	N.A.	AISIN A.W./Japan

Manual Transmission/Transaxle

Number of	forward speeds	5		
	lst	3.230	3.285	
	2nd	1.913	1.960	
_	3rd	1.258	1.322	
Gear ratios	4th	0.918	1.028	
	5th	0.731	0.820	
	6th			
	Reverse	3.545	3.153	
Synchronous	s meshing(specify gears)	All including reverse		
Shift lever lo	cation	Floor		
Trans.case r	mat'l. & mass kg(lbs)*	- ,		
Lubricant	Capacity L(pt.)	4.2, w/LSD 3.9	2.6	
Luuricant	Type recommended	API GL-3, GL-4 or GL-5		

Clutch(Manual Transmission)

Clutch mar	rufacturer		AISIN SEIKI			
Clutch type	(dry, wet;single	e, multiple disc)	Single, dry			
Linkage(hy	draulic, cable,	rod, lever, other)	Hydraulic			
Max.pedal	effort(nom.	Depressed	135	130		
spring load)N(lbs)		Released	135	130		
Assist(spri	ng, power/perc	ent, nominal)	25%	N.A.		
Type pressi	ure plate spring	s	Diaphragm			
Total sprin	Total spring load(nominal) N (lbs)		7350	4900		
Facing m	gr. & material coding	AISIN CHEMICAL				
	Facing ma	iterial & construction	Semi-mold			
	Rivets per	facing	16			
	Outside x	inside dia.(nominal)	236 x 150	224 x 150		
Clutch	Total eff.a	rea cm² (in.¹)	260	217		
fecing	Thickness side/fly wi	(pressure plate neel side)	3.5/3.5			
	Rivet depti side/fly wi	h(pressure plate neel side)	1.6/1.6			
	Engageme	nt cushion method	Wave spring segments			
Release bea	ring type & me	thod lub.	Self-centering ball bearing with permanent	lubrication		
Torsional d	amping method	springs, hysteresis	Multi-stage torsional springs with friction washer	Single stage		

^{*}Includes shift linkage, lubricant, and clutch housing. If other specify,

Automatic Transmission/Transaxle

Location(column, floor, other)

Ltr./No. designation(e.g. PRND21)

Shift interlock(yes, no, describe)

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Type and special features(describe)

1st

2nd

3rd

4th

Max.upshift engine speed RPM

Min. overdrive speed km/h(mph)

Type Torus design Number of elements

Reverse

Final drive ratio

Max.upshift vehicle speed-drive range km/h(mph)

Max. kickdown speed-drive range km/h(mph)

Max. ratio at stall

Nominal diameter

Capacity factor "k"

Capacity refill L(pt.)

Type recommended

Oil cooler(std.,opt., N.A.,internal,external,air,liquid)

Transmission mass kg(lbs) & case material**

Type of cooling(air, liquid)

Engine Description Engine Code

Trade Name

Shift mechanics

Gear

Gear ratios

Torque

converter

Pump type

Lubricant

selector

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	moder rear _		188080 _	ОСР.: 1000	_ nevised(*)	
			5S-FE.	2.164L		
			· <u> </u>		·	
	· · · · · · · · · · · · · · · · · · ·					
A241E						
2-mode	4-speed, elec	trania II a				
planeta	ry gear train	with, lock-	up clutch	torque conve	rter	
						
Floor						
PRND	2L	•				
Yes					-	
3.643						
2.008						
1.296						
0.892						· · · ·
2.977						
3.034			· -			
141(3-	4)					<u> </u>
						·
135(4→	3)		·			
21		·				
	٠.		-		 -	
_						
3-eleme	nts, 1st stage	, 2-phases				
2.1					·· <u>-</u>	•
Liquid						
241				_		
N.A.						
	·					
	fill 8.0)					
	DEXRON II'	<u> </u>				
In radia	tor, liquid					•

All Wheel/4 Wheel Drive

Description 8 while moving	k type(part-time, full-time, 2/4 shift p, mechanical, elect.,chain/gear,etc.)			
Transfer case	Manufacturer and model		······································	
	Type and location			
Low-range g	ear ratio	 <u> </u>		
System disco	nnect(describe)	 		
Center differential	Type(bevel, planetary, w or w/o viscous bias, torsen, etc.)			
GG. GITTIGI	Torque split(% (ront/reer)	 	·	

78.0, Aluminum die cast

Input speed + √ torque

^{**}Dry weight including torque converter. If other, specify.

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WEIRIC	(0.5. 0	ustomary)			<u></u>	
Engine Description Engine Code			3S-GTE, 1.998L, Turbo		FE, 2.164L	
Engine Code				5-speed manual	5-speed manual	4-speed automatic
Axle Ratio	and Tootl	n Combination	s (See Po	ower Teams' for axle ratio usage)		
Effective final	drive ratio(or overall top gear	ratio)			
		nod(chain, gear.				
Front Ring gear o.d.						
drive No. of Pinion				·		
unit	teeth	Ring gear				
Front Dr	ive Unit					
Description(i	ntegral to	trans., etc.)		٠.	·	·
Limited slip o	differential	(type)				• '
Drive pinion		Туре				
		Offset				
No.of differen	itial pinior	ıs				
Pinion/differential Adjustment(shim, etc.		nim, etc.)				
		Bearing adjust	tment			
Driving whee	l bearing(I	(ype)				
Lubricant	Capacit	y L(pt.)				
Cubricant	Type re	commended				
						-
Axle Shat	fts - Fr	ont Wheel	Drive			
Manufacturer	and numb	per used		TOYOTA, 2		
			Left	Solid bar		
Type(straight	, solid bar	, tubular, etc.)	Right	Solid bar		
ype(straight,				28.5 x 323.7	23.5 x 340.0	_
Outer	Manual	transaxle	Right	28.5 x 323.7	26.0 x 608.0	_
diam. x			Left	-		23.5 x 340.0
iength" x wall	Automa	stic transaxle	Right	-		26.0 x 608.0
thickness			Left	N.A.		
	Optiona	i transaxie	Right	N.A.		· · · · · · · · · · · · · · · · · · ·
	Туре		1	N.A.		
Stip		· · · · · · · · · · · · · · · · · · ·				
yoke	Numbe	r of teeth				
	Spline o	o.d.		-		
	Maka		Inner	TOYOTA 43409-17010	TOYOTA 43408-	20010
	Make a	nd mfg. no.	Outer	TOYOTA 43405-17040(17050)	TOYOTA 43405-	20030(20040)
	Number	r used	•	4		
	-		Inner	Cross groove plunge	Tripod plunge	
Universal	lype, s	ize, plunge	Outer	Rzeppa fixed		
joints	Attach(u-bolt, clamp, e	tc)	Snap ring		
		Type(plain, anti-friction)	"	Ball bearing	-	
	Bearing	Lubrication (fitting, prepac	:k)	Prepacked		
Drive taken the erms or sprin		!		N.A.		
Torque taken arms or sprin	through(to	orque tube,		N.A.		

^{*}Centerline to centerline of universal joints, or to centerline of attachment.

TOYOTA MR2 **MVMA** Specifications Vehicle Line Model Year 1994 Sep., 1993 Issued _ Revised(+) METRIC(U.S. Customary) 3S-GTE, 1.998L, Turbo **Engine Description** 5S-FE, 2,164I Engine Code 5-speed manual 5-speed manual 4-speed, automatic Axle Ratio and Tooth Combinations (See 'Power Teams' for axle ratio usage) Axle ratio(or overall top gear ratio) Ring gear o.d. Pinion No. of teeth Ring gear Rear Axle Unit Description Limited slip differential(type) Type Drive pinion Offset No.of differential pinions Adjustment(shim, etc.) Pinion/differential Bearing adjustment Driving wheel bearing(type) Double row angular contact ball bearing Capacity L(pt.) Lubricant Type recommended Propeller Shaft - Rear Wheel Drive Manufacturer Type(straight tube,tube-in-tube. internal-external damper, etc.) Manual 4-speed transmission Manual 5-speed transmission Outer diam.x length*x Manual 6-speed transmission wall thickness Overdrive Automatic transmission Inter-Type(plain, anti-friction) mediate Lubrication(fitting, prepack) bearing Туре Slip Number of teeth yoke Spline o.d. Front Make and mfg. no. Rear Number used Type (ball and trunnion, cross) Universal joints Rear attach(u-bolt, clamp, etc) Type(plain, anti-friction) Bearing Lubrication (fitting, prepack) Drive taken through(torque tube, arms or springs)

Torque taken through(torque tube.

arms or springs)

^{*}Centerline to centerline of universal joints, or to centerline of rear attachment.

Vehicle Line	L ATOYOT	1R2			
Model Year	1994	Issued	Sep., 1993	Revised(+)	

METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

3S-GTE. 1.998L. Turbo	5S-FE.	2.164L
5-speed manual	5-speed manual	4-speed automatic

Suspension - General Including Electronic Controls

	Star	idard/optional/not avail.	N.A.
Car	Mar	nual/automatic control	
	Type(air/hydraulic)		-
	Prin	nary/assist spring	_
leveling	Rea	r only/4 wheel leveling	-
	Sing	le/dual rate spring	-
	Sing	le/dual ride heights	-
	Pro	vision for jacking	
	Standard/option/not avail.		N.A.
	Manual/automatic control		-
	Number of damping rates		
Shock absorber damping	Type of actuation(manual/ electric motor/air, etc.)		-
controls	S	Lateral acceleration	
	e n	Deceleration	-
	s o	Acceleration	-
	s	Road surface	-
-	Тур	e	Tube, Double acting
Shock absorber	Mak	0	TOYOTA
(front &	Pist	on diameter	32/32
rear)	Rod	diameter	22/22

Suspension - Front

Type and description		MacPherson strut				
	Full jounce(define load condition)	74				
Travel	Full rebound	84				
	Type(coil,leaf,other & material)	Coil, SUP7NV				
Spring	Insulators(type & material)	Top only, Rubber				
	Size(Leaf:length & width;Coil:design height & i.d.:Bar:length & diameter)	252.1, 157.5	259.1, 157.9			
	Spring rate[N/mm (lb./in.)]	22.5	19.6			
	Rate at wheel[N/mm (lb./in.)]	30.4	27.4			
	Type(link, linkless, frameless)	Link				
Stabilizer	Material & O.D. bar/tube, wall thickness	Svd48-M, 18.4	Svd48-M, 17.5			

Suspension - Rear

Type and de	Type and description		MacPherson strut		
T	Full jounce(define load condition)		76		
Travei	Full r	ebound	81		
	Type(coil, leaf, other & material)	Coil, SUP7		
		eaf:length & width;Coil:design & i.d.;Bar:lenght & diameter)	309.7, 97.5	315.2, 97.9	
	Spring	g rate[N/mm (lb./in.)]	35.3	31.4	
Spring	Rate	at wheel[N/mm (lb./in.)]	45.1	41.2	
	Insula	itors(type & material)	Top only, Rubber		
	lf.	No of leaves	-		
	leaf	Shackle(comp.or tens.)			
Stabilizer	Type(link, linkless, frameless)		Link		
	Materia	i & O.D. bar/tube,wall thickness	Svd48-M, 19.5	Svd48-M 19.0	
Track bar(t	ype)		N.A.		

Vehicle Line	точота м	R2	_		
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METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

3S-GTE, 1.998L, Turbo

5S-FE, 2.164L

Brakes -	Service	9				
Description			_	Four wheel hydraulic actuation with fro	ont and rear circuits	
Manufacturer a	Manufacturer and Front(disc or drum)		AISIN, Std., Disc			
brake type(std.	.opt.,n.a.)	Rear (disc or dr	um)	AKEBONO, Std., Disc		
Valving type(proportio	n, delay, metering	, other)	P & B valve		
Power brake(std., opt.,	n.a.)		Std.		
Booster type(i	emote, in	itegral, vac., hyd.	, etc.)	Integral vacuum		
	Source	(inline, pump, etc	.)	In line		
Vacuum	Reserv	oir(valume in.¹)		N.A.		
_	Pump-ty	pe(elec,gear driven,belt	driven)	N.A.		
Traction	Operat	ional speed range		N.A.		
assist	Type(er	igine or brake inter	rention)	N.A.		
	Front/	rear(std., opt., n.	a.)	Opt./opt.		
	Manufa	acturer		NIPPONDENSO		
	Type(e	lectronic, mech.)		Electronic		
	Numbe	er sensors or circu	its	4		
Anti-lock device	Number	anti-lock hydraulic	circuits	3		
401100	Integra	l or add-on syster	n	Add-on		
	Yaw co	ontrol(yes, no)		Yes	· · · · · · · · · · · · · · · · · · ·	
		Hydraulic power source (elec., vac. mtr., pwr. strg.)		Electric motor		
Effective area	Effective area cm²(in,²) *			200/142	168/142	
Gross Lining	area cm²	(in,2) **(F/R)		200/142	168/142	
Swept area cm	12(in, 2) *	**(F/R)		1396/1294	1190/1199	
			F/R	275/281	258/263	
		Inner working diameter F		165/184	162/169	
Rotor		Thickness F		30/22	25/16	
	Material	Material & type(vented/solid) F/R		Cast iron ventilated/Cast iron ventilated		
_	Diamet	er & width	F/R	N.A.		
Drum	Type at	nd material	F/R	N.A.		
Wheel cylinder	bore		1	36.51 x 2/42.86	51.10/41.30	
Master cylinde	r B	ore/stroke	F/R	23.8/15, 23.8/12	22.2/15, 22.2/12	
Pedal arc ratio		2.2	J	3.7	35.57 10, 32.57 10	
Line pressure at	445 N (100	lb.)pedal load[kPa	(psi)]	10900	10370	
Lining clearan			F/R	Self adjusting/self adjusting	10010	
	Ī	Bonded or riveted (riv		Bonded		
		Rivet size		N.A.		
		Manufacturer		AISIN	NISSHINBO	
	Front	Lining code*****	,	PC519-FF	PN524-FE	
	wheel	Material		Molded resin, Non-asbestos	1 11024-1 D	
		Primary or ou	rt-board	117.0 x 50.0 x 10.0	102.7 x 43.5 x 10.0	
		Size Secondary or		117.0 x 50.0 x 10.0	102.7 x 43.5 x 10.0	
Brake		Shoe thickness(no		5.5		
lining		Bonded or riveted (rive		Bonded	5.0	
		Manufacturer	suy. /	NISSHINBO	· · · · · · · · · · · · · · · · · · ·	
		Lining code****			DNEGO DE	
	Rear	Material		PN531-FG	PN503-FF	
	wheel	 , 	t hazzel	Molded resin, Non-asbestos		
		1.1.111.00 y 00 00		82.0 x 44.5 x 10.00		
		Size Secondary or		94.0 x 42.9 x 10.00		
	ــــــــــــــــــــــــــــــــــــــ	Shoe thickness(no	iining)	Out-board=5.5 in-board=6.0		

^{*}Excludes rivet holes, grooves,chamfers,etc. **Includes rivet holes, grooves, chamfers, etc.
**Total swept area for four brakes.(Drum brake:Widest lining contact width for each brake x its contact circumference.)
(Disc brake:Square of Outer Working Dia. minus Square of inner Working Dia.multiplied by Pi/2 for each brake.)
Size for drum brakes includes length x width x thickness. *Manufacturer I.D., catalog for formulation designation and coefficient of friction classification.

Vehicle Line _	точота м	R2			
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METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

3S-GTE, 1.998L, Turbo

5S-FE, 2.164L

Tires And Wheels(Standard)

	Size(service	description)	195/55R15 83V, 195/55R15 84V//225/50R15 91V
	Type(bias,	radial, steel, nylon, etc.)	Radial, Steel
Tires	Inflation pres- sure(cold) for recommended	Front KPa(psi)	200
	max.vehicle load	Rear kPa(psi)	230
	Rev./mile-a	t 70 km/h(45 mph)	880
	Type & mar	terial	Aluminum
	Rim(size &	flange type)	15 x 6JJ/15 x 7JJ
Wheels	Wheel offse		45/45
AA (19812		Type(bolt or stud & nut)	Stud & Nut
	Attachment	Circle diameter	114
		Number & size	5, M12 x 1.5
	Tire and wh	neel	T135/70D16, 16 x 4T
Spare	Storage pos (describe)	ition & location	Tilted in front trunk

Tires And Wheels(Optional)

Tire size(service description)	195/55R15 83V, 195/55R15 84V//225/50R15 91V
Type(bias, radial, steel, nylon, etc.)	Radial, Steel
Wheel(type & material)	Aluminum
Rim(size, flange type and offset)	15 x 6JJ/15 x 7JJ
Tire size(service description)	-
Type(bias, radial, steel, nylon, etc.)	-
Wheel(type & material)	-
Rim(size, flange type and offset)	_
Tire size(service description)	
Type(bias, radial, steel, nylon, etc.)	
Wheel(type & material)	-
Rim(size, flange type and offset)	- ,
Tire size(service description)	
Type(bias, radial, steel, nylon, etc.)	
Wheel(type & material)	
Rim(size, flange type and offset)	-
Spare tire and wheel size	-
(If configuration is different than road tire or wheel describe optional spare tire and/or wheel location & storage position)	T135/70D16, 16 x 4T

Brakes - Parking

Type of control Location of control Operates on		Hand operated	
		Floor Rear service brakes	
If separate from service brakes	Drum diameter	N.A.	
	Lining size(length x width x thickness)	N.A.	

Vehicle Line _	TOYOTA M	R2			
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METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description		Or	Standard=Manual	Option=Power		
Steering				_		
Manual(std.,	opt., n.a.)			Std.	-	
Power(std., o	pt., n.a.)			-	Opt.	
Speed-sensitiv	Speed-sensitive(std., opt., n.a.)			Std.	900	
4-wheel steering	ng(std., op	t., n.a.)		N.A.		
Adjustable	-	Туре		Tilt		
steering wheel		Manufact	urer	TOYOTA		
(tilt, telescope	, other)	(std., opt	., n.a.)	Std.		
Wheel diamete	r**	Manual		370		
(14/0) C 4 5 14400		Power		- ,	370	
Outside		Wall to w	all(1.& r.)	10.4		
Turning	front	Curb to c	urb(l.& r.)	9.8		
diameter m(ft.)	Inside	Wall to w	all(I.&r.)	5.2		
	rear	Curb to c	urb(1.& r.)	5.5		
Scrub Radius			-2mm			
		Туре		Rack and pinion	_	
	Gear	Manufacturer		KOYO SEIKO		
Manual	Gear	n -4'-	Gear	∞		
		Ratios	Overall	20.6		
	No. whe	el turns(st	op to stop)	3.7		
<u> </u>	Type(co.	axial, elec	., hyd., etc.)	-	Integral, Hydraulic	
	Manufac	lanufacturer			KOYO SEIKO	
		Туре			Rack and pinion	
Power	Gear	Daties.	Gear		∞	
		Ratios	Overall		17.6	
	Pump(d	rive)			Electric motor	
	No. when	el turns(st	op to stop)		3.1	
	Туре			Tie rodl directly attached to rack end		
Linkage	Location(front or rear of wheels, other)		ear	Front of wheels		
Tie rods(one or two)		0)	2			
		on at cami		13°50 '		
Steering		Upper		Ball bearing		
axis	Searings (type)	Lower	·· · · ·	Ball joint		
	(1700)	Thrust		N.A.		
Steering spindle/knuckle & joint type		De	MacPherson strut & ball joint			

^{*}The horizontal distance in the front elevation between wheel centerline and kingpin(ball joint) axis at ground **See Page 23.

Vehicle Line _	ТОҮОТА М	R2	•		
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METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

SW20L	SW211
311 ZOD	244717

Wheel Alignment

	Τ	Caster(deg.)	3°15' ± 45'
	Service checking	Camber(deg.)	-1°00' ± 45'
		Toe-in outside track-mm(in.)	1 ± 2
Front		Caster(deg.)	3°15' ± 45', Pre-set
wheel at curb mass	Service reset*	Camber(deg.)	-1°00' ± 45', Pre-set
(wt.)		Toe-in-mm(in.)	1 ± 2 adjustable
	Periodic M.V. in- spection	Caster(deg.)	N.A.
		Camber(deg.)	N.A.
		Toe-in-mm(in.)	N.A.
	Service checking	Camber(deg.)	-1°35' ± 45'
Rear		Toe-in outside track-mm(in.)	4 ± 2
wheel at	Service	Camber(deg.)	-1°35' ± 45', Pre-set
curb mass (wt.)	reset*	Toe-in-mm(in.)	4 ± 1 adjustable
	Periodic	Camber(deg.)	N.A.
	M.V. in- spection	Toe-in-mm(in.)	N.A.

^{*}Indicates pre-set,adjustable,trend set or other.

Electrical - Instruments and Equipment

Speed- Type(analog,digital, std., opt.)		Analog			
ometer					
	Standard, optional, not available		N.A.		
	Туре	Secondary, opto-electronic			
Head-up display	Speedometer	Digital		· · · · · · · · · · · · · · · · · · ·	
	Status/warning indicators	Turn signals, high beam, low fuel, check gauges			
	Brightness control	Day/night mode. adjustable			
EGR mainten	ance indicate	or	No		
Charge	Туре		Tell-tale lamp	Voltmeter	
indicator	Warning de	vice(light, audible)	Light	Tell-tale lamp	
Temperature	Туре		Electric gauge		
indicator	Warning de	vice(light, audible)	N.A.		
Oil pressure	Туре		Tell-tale lamp		
indicator	Warning de	vice(light, audible)	Light		
Fuel	Туре		Electric gauge		
indicator	Warning device(light, audible)		Tell-tale lamp		
	Type(standard)		Electric 2 speed with intermittent and mist operation		
Wind- shield	Type(optional)		Electric 2 speed with adjustable intermittent and mist operation		
wiper	Blade length	1	LH=500mm, RH=457mm		
	Swept area	cm²(in.²)	6607.3		
Wind-	Type(standard)		Electric motor		
shield washer	Type(optional)		-		
Mazilet	Fluid level in	dicator (light, audible)	No warning		
Rear window wiper,wiper/washer(std.,opt.,n.a.)		washer(std.,opt.,n.a.)	N.A.		
Horn	Туре		Electric, Vibration		
110117	Number use	od	2		
Other			•		

 Vehicle Line
 TOYOTA MR2

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Engine Code/Description	SW20L	SW21L
	——————————————————————————————————————	

Electrical - Supply System

_	Manufacturer	FURUKAWA. M	IATSUSHITA. N	HHON-DENCHI, SHIN-KOBE, YUASA
	Model, std.,(opt.)	55D23L		55D23L(75D26L)
	Voltage	12		
Battery	Amps at O°F cold crank	356		356(490)
	Minutes-reserve capacity	99		99(123)
	Amps/hrs20hr. rate	60		60(65)
	Location	Center rear of fr	ont luggage roon	1
	Manufacturer	NIPPONDENSO		
	Rating(idle/max. rpm)	12V-70A		M/T = 12V-70A A/T = 12V-80A
Alternator	Ratio(alt.crank/rev.)	1: 2.26		1: 2.55
	Output at idle(rpm, park)	-		
	Optional(type & rating)	12V-90A		
Regulator	Туре	IC regulator		

Electrical - Starting System

	Manufacturer	NIPPONDENSO		
Motor	Current drain *C (*F)			
	Power rating kw(hp)	1.4kw	1.4kw(1.6kw)	
•	Engagement type	Solenoid shift		
Motor drive	Pinion engages from(front, rear)	Rear		

Electrical - Ignition System

Туре	Electronic(std., opt., n.a.)		Std.		
	Other(specify)		_		
	Manufacturer		NIPPONDENSO		
0-11	Model		_		
Coil		Engine stopped-A	0		
	Current	Engine idling-A	0.8	0.7	
	Manufacturer		NIPPONDENSO NGK		
	Model		PK20R8, BKR6EP8, PK16R8, BKR5EP8	PK20R11, BKR6EP-11	
Spark	Thread(mm)		14		
plug	Tightenin	g torque N·m(lbft.)	17.7	18.4	
	Gep		0.8	1.1	
	Number per cylinder				
	Manufacturer		NIPPONDENSO		
Distributor	Model		NIPPONDENSO		

Electrical - Suppression

Locations & type	Flame sprayed distributor rotor High resistance high tension cord High resistance spark plug
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 Vehicle Line
 TOYOTA MR2

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METRIC(U.S.	Customary)
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Model Code/	Description		All models			
Body		·				
Structure			Unitized body structure			
Bumper system front-rear Body — Miscellaneous Information Type of finish(lacquer, enamel, other) Material & mass Hinge location(front, rear) Type(counterbalance, prop) Release control(internal, external) Material & mass Trunk Iid Material & mass Type(counterbalance, other) Internal release control(elac., mech., n.a.) Material & mass Type(counterbalance, other) Internal release control(elac., mech., n.a.) Material & mass Type(counterbalance, other) Internal release control(elac., mech., n.a.) Material & mass Type(drop, lift, door) Internal release control(elac., mech., n.a.)			Front= Urethane fascia. energy absorber form and reinforcement Rear=			
Anti-corrosion	treatment		Full dip pretreatment Cathodic ED			
Body - M	iscellaneou	s Information				
Type of finish(lacquer, ename	el, other)	Acrylic or alkyd enamel			
	Material & m	nass	Steel, 14kg			
	Hinge locatio	n(front, rear)	Rear .			
Hood	Type(counter	balance, prop)	Prop			
	Release contro	i(internal, external)	Acrylic or alkyd enamel Steel, 14kg rear) Rear prop) Prop .external Internal Steel, 10kg other) Counter balance			
	Material & m	nass	Steel, 10kg			
	Type(counter	balance, other)				
IId						
	+	•				
Structure Unitized body structure						
Dack IId			**			
· · · · · ·	+		-			
Tailgate	Type(drop, li	ft, door)	Unitized body structure Front= Urethane fascia, energy absorber form and reinforcement Rear= Full dip pretreatment Cathodic ED Acrylic or alkyd enamel Steel, 14kg Rear Prop Internal Steel, 10kg Counter balance Mechanical			
	-					
Vent window o	ontrol(crank.	Front	_			
		Rear	_			
Window regula	tor type	Front	Arm & sector gear			
		Rear	_			
Seat cushion ty	ne.	Front	Separate, panel frame + spring +foam pad			
(e.g., 60/40 but	ket, bench,	Rear	-			
wire, foam, etc	:-)	3rd seat	Front= Grethane fascia, energy absorber form and reinforcement			
Seat back type	· -	Front	Separate, pipe frame + spring +foam pad			
(e.g., 60/40, bu		Rear	-			
wire, loam, etc	.)	3rd seat	_			
Frame						
			Unitized frame			

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MET	RIC(u.s.	Custo	тагу)
		•••	UUJIU	

Model Code/Description All models	del Code/Description	All models
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Restraint System

Seating Position			<u></u> _	Left	Center	Right	
	Type & description	cription		Std.=Lap & shoulder belt with ELR		Std.=Lap & shoulder belt with ELR	
Active	(lap & shoulder belt, lap belt, etc.) Standard/optional		Second seat	_	_	-	
			Third seat		_	-	
Type & description (air bag, motorized-			First seat	-	-	Std.=Airbag	
Passive	2-point belt, fixed belt, knee bolster, manual- lap belt)		Second seat	_	_	-	
	Standard/optional		Third seat		-	-	
Glass		SAE Ref.No.					
Windshield g surface area		\$1	8520				
	posed surface ²) -total 2-sides	52	6270				
Backlight gla surface area		S3	2040				
Total glass e. area cm² (in.	xposed surface	S4	16830				
Windshield glass(type/thickness)		Curved laminated, t=5.3					
Side glass(type/thickness)		Curved tempered, Door:t=5.0, QTR:t=3.1					
Backlight glass(type/thickness)		Curved tempered, t=3.5					
Tinted(yes/no, location)		No					
Solar control(yes/no, coated/batched, location)		Yes, batched, windshield, side and back light glasses					

Headlamps

Description(sealed beam, halogen, replaceable bulb, etc.)	Description-sealed beam, halogen	
Shape	Rectangular	
Lo-beam type(2A1, 2B1, 2C1, etc.)	2B1 type	
Quantity	2	
Hi-beam type(1A1, 2A1, 1C1, 2C1, etc.)	-	-
Quantity	-	

Vehicle Line _	точота м	R2			
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METRIC(U.S. Customary)

Engine Code/Description SW20L SW21L

Climate Control System

Air conditioni	ng(std., opt., man., auto.)	Std., manual				
	Туре	Corrugated fin and serpentined	tube type			
Condenser	Eff. face area(sq. mm.)	212921.6mm ² (W x H = 646 x 32	9.6)			
	Fins per inch	Pitch= 1.7mm				
•	Туре	Drawn cup type				
Evaporator	Eff. face area(sq. mm.)	44310mm ² (W x H = 211 x 210)				
	Fins per inch	Pitch = 4.0mm	-			
	Material	Copper-Brass				
Heater core	Eff. face area(sq. mm.)	22480mm ² (W x H = 160 x 140.5)			
	Fins per inch	Pitch= 2.0mm				
	Туре	10P13				
Cama	Displacement(cc.)	134cc				
Compressor	Manufacturer	NIPPONDENSO				
	A/C pulley ratio	cl/comp=140/150=0.93	130/150=0.87			
	Туре	_				
Accumulator	Height(mm.)					
	Diameter(mm.)					
	Туре	Normal				
Receiver	Height(mm.)	187				
	Diameter(mm.)	58				
Refrigerant co-	ntrol(CCOT, TVS, etc.)	-				
Heater water v	alve(yes/no)	Yes	· · · · · · · · · · · · · · · · · · ·			
Refrigerant(R	-12, R-134a, etc.)	R-134a				
Charge level(It	osoz.)	$730 \pm 20(g)$				
Cold engine loc	ckout switch(yes/no)	-				
Wide open thro	ottle cutout switch(yes/no)	-				

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 Revised(+)

METRIC(U.S. Customary)

Model Code/Description		SW20L	SW21L
Convenier	nce Equipment(standard,	optional, n.a.)	
Clock(digital,	, analog)	Std., digital	
Compass/ther	rmometer	N.A.	
Console(floor	, overhead)		
Defroster, ele	ctric windshield	No	
Defroster, ele	ctric backlight	Electric, backlight	
	Diagnostic monitor(integrated, individual)	N.A.	
	Instrument cluster(list instruments)	Speedo, trip, tacho, fuel, watertemp, turbo-pressure	Speedo, trip, tacho, fuel, watertemp, voltmeter
	Keyless entry	N.A.	
Electronic	Tripminder(avg.spd.,fuel)	N.A.	
	Voice alert(list items)		
	Other		
Fuel door lock	((remote, key, electric)	Remote	
	Auto head on/off delay, dimming	N.A.	
	Cornering	N.A.	
	Courtesy(map, reading)	Std., roof	
	Door lock, ignition	-	
	Engine compartment	-	
Lamps	Fog	Opt.	N.A.
Camps	Glove compartment		
	Trunk	Std., rr luggage	
	Illuminated entry system (list lamps, activation)		
	Other	Opt., door trim=door lamp	
			· · · · · · · · · · · · · · · · · · ·
	Day/night(auto, man.)	Auto	
• • •	L.H.(remote, power, heated)	Power	
Mirrors R.H.(convex, remote, power, heated):		Convex power	
	Visor vanity(RH/LH, illuminated)		
Navigation sys	stem(describe)	N.A.	
Parking brake	e-auto release(warning light)	No auto release	

M	٧	Μ	Α	S	ec	ifi	ica	ti	on	S
---	---	---	---	---	----	-----	-----	----	----	---

Vehicle Line _	M ATOYOT	R2				
Model Year _	1994	Issued _	Sep.,	1993	Revised(+)	

METRIC(U.S. Customary)

ME I HIC	U.S. C	ustuillai y /	
Model Code/	Descrip	tion	All models
Convenien	ce Equ	ipment(standard,d	optional,n.a.)
	Deck Ii	d(release, pull down)	
		ocks(manual, automatic, e system)	Opt. Manual
		2-4-6 way, etc.	N.A.
		Reclining(R.H., L.H.)	Std., LH and RH
Power		Memory(R.H., L.H., preset rectine)	N.A.
equipment	Seats	Support(fumbar, hip, thigh, etc.)	
		Heated(R.H., L.H., other)	
		-	
	Side wi	пdows	Opt.
	Vent windows Rear windows		None
			None
		····	
	Antenna(location, whip, w/shield, power)	Std.=Power, whip at RH quarter Opt.=Power, whip at RH quarter +front window glass
	Standard		Std.=AM/FM ETR, Cassette
Radio systems	Optional	AM,FM,stereo,tape. compact disc.graphic equalizer, theft deterrent,radio prep package headphone jacks,etc.	Opt.1=AM/FM ETR, Cassette accoustic flavor, theft detterent Opt.2=Opt.1 + CD
	Speaker	r(number, location)	Std.=6, front doors + quarter trims +mirror brakets Opt.=8, std. + rear of seats
Roof: open air	or fixed(flip-up, sliding, "T")	SW20: std. detachable. SW21: std or opt, detachable
Speed control	device		Opt.
Speed warning	device(li	ght, buzzer, etc.)	N.A.
Tachometer (r	om)		Std.
Telephone syst	tem (descr	ribe)	
Theft deterren	t system		Opt.

Trailer Towing

Towing capable	Yes/No	No		
Engine/transmission/axle	Std/Opt			
Tow class (1, [], []) *	Std/Opt			
Max. gross trailer wgt.(lbs.)	Std/Opt		 	
Max. trailer tongue load(lbs.)	Std/Opt			
Towing package available	Yes/No			

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Vehicle Line	точота м	R2		
Model Year	1994	Issued _	Sep., 1993	Revised(•)

METRIC(U.S.Customary)

See Key Sheets for definitions Vehicle Dimensions

Model Code/Description	SAE Ref. No.		All models
Width	INO.		
Tread(front)	W101	1470	
Tread(rear)	W 102	1450	
Vehicle width	W 103	1700	
Body width at Sg RP(front)	W117	1695	
Vehicle width(front doors open)	W 120	3685	
Vehicle width(rear doors open)	W121		
Tumble-nome(degrees)	W122	30.0°	
Outside mirror width	W410	1914	
Length			
Wheelbase	L 101	2400	-
Vehicle length	L103	4170	
Overhang(front)	L104	865	
Overhang(rear)	L105	905	
Upper structure length	L123	1656	
Rear wheel C/L "X" coordinate	L 127	2400	
Height**			
Passenger distribution(front/rear)	PD1,2,3		* •
Trunk/cargo load			* *
Vehicle height	H 101	1235	
Cowl point to ground	H114	800	
Deck point to ground	H138	920	
Rocker panel-front to ground	H112	150	
Rocker panel-rear to ground	H111	165	
Windshield slope angle(degrees)	H122	60.0°	
Backlight slope angle(degrees)	H 121	15.0°	· · · · · · · · · · · · · · · · · · ·

Ground Clearance**

Front bumper to ground	H 102	400/230
Rear bumper to ground	H 104	350
Bumper to ground front at curb mass(wt.)	H 103	390/220
Bumper to ground rear at curb mass(wt.)	H105	340
Angle of approach(degrees)	H106	13°
Angle of departure(degrees)	H 107	17°
Ramp breakover angle(degrees)	H147	13°
Axle differential to ground(front/rear)	H153	160(Rear)
Min.running ground clearance	H156	130
Location of min. run. grd. clear.		Exhaust pipe heat insulator

^{**}All Vehicle Height And Ground Clearance Are Made Using EPA Loaded Vehicle Weight, Loading Conditions. EPA Loaded Vehicle Weight is the Base Vehicle Weight Plus All Coolant And Fluids Necessary For Operation Plus 100% Of The Fuel Capacity, Plus The Weight Of All Options And Accessories Which Weigh Three Pounds Or More And Which Are Sold On At Least 33% Of The Car Line, Plus Two Occupants.

MVMA-93

MVMA Specifications		Vehicle Line	TOYOTA MR2				
W V W A Specification	Ulia	Model Year		vised(·)			
METRIC(U.S.Customary)			100000				
Vehicle Dimensions Sec	e Key Sn	eets for definitions					
Model Code/Description	SAE		All models				
Front Compartment	Ref. No.			<u> </u>			
SgRP front, "X" coordinate	L31	1353					
Effective head room	H61		Standard roof w/op.Sun roof=935.1,	T-har Roof-034 4			
Max. eff. leg room(accelerator)	L34	1102.1	Standard Foot Wrop.our Foot - 300.1,	1-041 10001-334.4			
SgRP to heel point	H30	195					
SgRP to heel point	L53	921.1					
Back,angle(degrees)	L40	21°					
Hip angle(degrees)	L42	94.5°					
Knee angle(degrees)	L44	136°	•				
Foot angle(degrees)	L46	87°		·—·······			
Design H-point front travel	L17	208.4					
Normal driving & riding seat track tryl.	L23	208.4		· ····································			
Shoulder room	W3	1371					
Hip room	W5	1326					
•••Upper body opening to ground	H50	327					
Steering wheel maximum diameter*	W9	370					
Steering wheel angle(degrees)	H18	21°					
Accel, heel pt, to steer, whi, cntr	L11	560					
Accel, heel pt. to steer, whill contr	H17	413					
Undepressed floor covering thickness	H67	12					
Rear Compartment	<u> </u>		limensions Are Measured With The Seating Reference of Rearmost Position.	ance Point(SgRP)mm			
SgRP point couple distance	L50						
Effective head room	H63						
Min. effective leg room	L51						
SgRP(second to heel)	H31						
Kinee clearance	L48						
Shoulder room	W4						
Hip room	W6						
Upper body opening to ground	H51						
Back angle(degrees)	L41						
Hip angle(degrees)	L43			·			
Kinee angle(degrees)	L45						
Foot angle(degrees)	L47						
Depressed floor covering thickness	H73						
Luggage Compartment							
Usable luggage capacity L(cu. ft.)	V1	189(Fr.=34, Rr.=155)					
Liftover height	H195	Fr.=635, Rr.=790					
Interior Volumes(EPA Cla	ıssificati	on)					
Vehicle class	•	Two seater					
Interior volume index including trunk/cery	go(cu. ft.)**	-					
Trunk/cargo index(cu. ft.)		-					

^{*}See page 14.

**See definition page 33.

All linear dimensions are in millimeters(inches) unless otherwise noted.

**EPA Loaded Vehicle Weight, Loading Conditions

NAVANA Smedifications		Vehicle Line	TOYOTA MR2					
MVMA Specification)115	Model Year	1994	Issued	Sep., 1993	Revised(+)		
METRIC(U.S.Customary) Vehicle Dimensions See	Key She	ets for definitions		133060 _				
Model Code/Description	SAE							
Station Wagon/MPV* -Third Seat	Ref. No.							
Seat facing direction	SD1							
SgRP couple distance	L85							
Shoulder room	W85							
Hip room	W86							
Effective leg room	L86							
Effective head room	H86							
SgRP to heel point	H87							
Kinee clearance	L87							
Back angle(degrees)	∟88							
Hip angle(degrees)	L89							
Knee angle(degrees)	L90							
Foot angle(degrees)	L91							
Station Wagon/MPV* - Ca	rgo Spa	ce					·—·	
Cargo length(open front)	L200							
Cargo length(open second)	L201		****					
Cargo length(closed front)	L202							
Cargo length(closed second)	L203		<u> </u>					
Cargo length at belt(front)	L204							
Cargo length at belt(second)	L205							
Cargo width(wheelhouse)	W201							
Rear opening width at floor	W203							
Opening width at belt	W204							
Min.rear opening width above belt	W205							
Cargo height	H201				<u> </u>			
Rear opening height	H202							
Tailgate to ground height	H250					<u> </u>		
Front seat back to load floor height	H197							
Cargo volume index m³(ft.³)	V2							
Hidden cargo volume index m³(ft.³)	V4	· · · · · · · · · · · · · · · · · · ·						
Cargo volume index-rear of 2-seat	V10							
Cargo volume index*	V6							
Cargo width at floor*	W500							
Maximum cargo height*	H505							
Hatchback - Cargo Space							_	
Cargo length at front seatback height	L208							
Cargo length at floor(front)	L209							
Cargo length at second seatback height	L210			. ··				
Cargo length at floor(second)	L211	· · · · · · · · · · · · · · · · · · ·						
Front seatback to load floor height	H197							
Second seatback to load floor height	H198							
Cargo volume index m ¹ (ft. ¹)	V3							
Hidden cargo volume index m² (ft.²)	 							

Cargo volume index-rear of 2-seat

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V11

All linear dimensions are in millimeters(inches) unless otherwise noted.
*MPV-Multipurpose Vehicle
--EPA Loaded Vehicle Weight, Loading Conditions

MVMA Specifications		pecifications Vehicle Line TOYOTA MR2
		Model Year 1994 Issued Sep., 1993 Revised(+)
		. Customary)
Model C Descrip		All models
Vehicle	Fiduci	al Marks
Fiducial N	M ark	
Number	·	Define Coordinate Location
Front(1)		
		Rear
Front(2)		Center of seat track outer installation hole in front floor cross-member
Rear(1)		
		Front
Rear(2)		Center of hole for ED
		in front floor
Note: Prov	ride	
3 of 4 Fiducial M	lark	
Locations		
	W21**	W5 + 86.4
c	L54**	L19 + 78.4 H10 + 43.2
Front	H161**	230
••	• н 163**	220
	W22**	W4 + 55.0 L23 ÷ 50.0
Rear	H82**	H9 + 89.2
***	H162*	175
•••	H164**	165

^{*}Reference - SAE Recommended Practice, J182a, Motor Vehicle Fiducial Marks.

*Reference - SAE Recommended Practice J1100-Motor Vehicle Dimensions.

All linear dimensions are in millimeters (inches) unless otherwise noted.

---EPA Loaded Vehicle Weight, Loading Conditions

Vehicle Line	TOYOTA MR2	 		
Model Year		Sep., 1993	Revised(+)	

METRIC(U.S. Customary)

			Vehic	le Mass(we	ight)		% PASS MASS DISTRIBUTION			
		CURB MASS, kg. (lb.)*			SHIPPING		Pass in Front		Pass in Rear	
Code	Model	Front	Rear	Total	MASS kg(tb)***	ETWC**	Front	Rear	Front	Rear
SW20L-AJMZZA		550	760	1310	1275	S	44.0	56.0	_	
SW21L-ACMZKA		525	680	1205	1170	R	44.0	56.0	-	-
SW21L-AJMZKA		530	690	1220	1185	R	44.0	56.0		~
SW21L-ACPZKA		525	710	1235	1200	R	44.0	56.0	-	
							-· <u>-</u>			
							· · · · · · · · · · · · · · · · · · ·			
				,						
·										
							-			
		_								

""Shipping Mass(weight)=Curb Weight Less: 35kg

^{*}Reference - SAE J1100 Motor vehicle dimensions, curb weight definition.
**ETWC - Equivalent Test Weight Class - basis for U.S. Environmental Protection Agency emission certifications.
Refer to ETWC code legend below for test weight class.

Vehicle Line	LTOYOT A	MR2		
Model Year	1994	Issued	Sep., 1993	Revised(+)

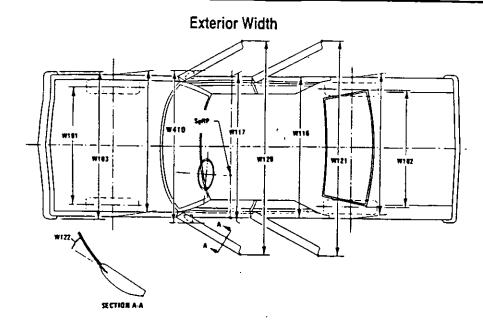
METRIC(U.S. Customary)

		(Optional Equip	tial Mass(weight)*	
		MASS, kg.(lb.)			Remarks
Code	Equipment	Front	Rear	Total	Restrictions, Requirements
EHPS		9	1 .	10	
ABS		7	1	8	
Sun roof		6	11	17	Standard roof
				<u> </u>	
Theft deterrent		3	2	5	
Radio with CD		2	3	5	
Power & Leather package		6	6	12	SW21L
				· · · · · · · · · · · · · · · · · · ·	
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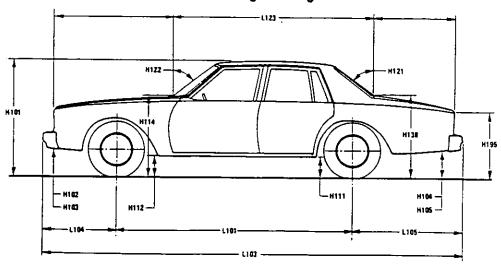
[&]quot;Also see Engine-General Section for dressed engine mass(weight).

METRIC (U.S. Customary)

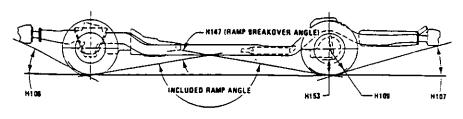
Exterior Vehicle And Body Dimensions - Key Sheet



Exterior Length & Height



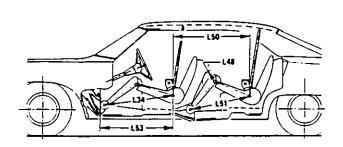
Exterior Ground Clearance

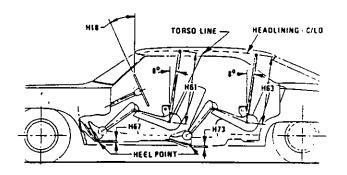


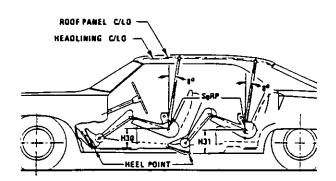
MVMA Specifications Form

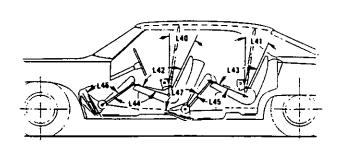
HETRIC (U.S. Customary)

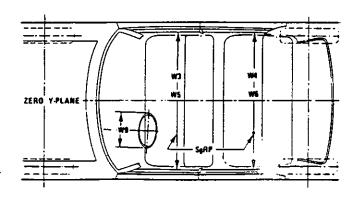
Interior Vehicle And Body Dimensions - Key Sheet

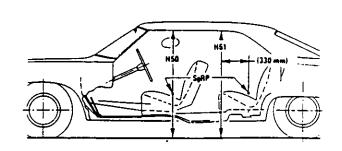






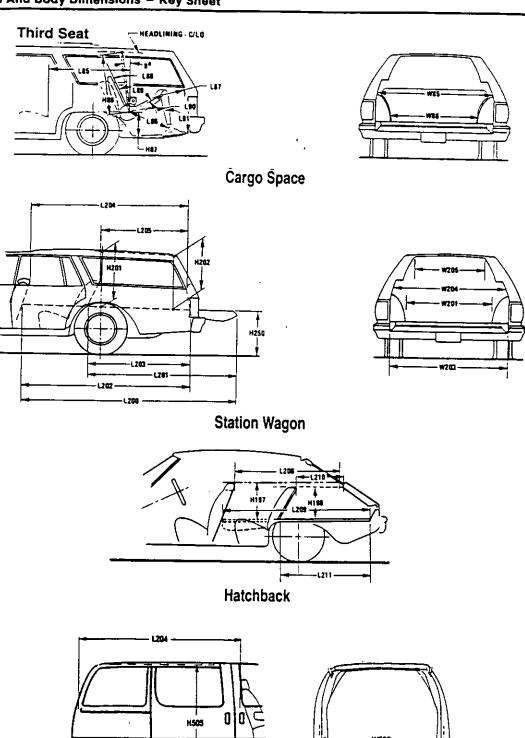






METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet



Multipurpose Vehicle

METRIC (U.S. Customary)

Exterior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's

design reference point which -

(a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle; (b) Has coordinates established relative to the design

vehicle structure; (c) Simulates the position of the pivot center of the human

torso and thigh; and

(d) Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Valido Sertina Association" Vehicle Seating Accommodations,"

Width Dimensions

W101 TREAD - FRONT. The dimension measured between the tire

centerlines at the ground.
TREAD - REAR. The dimension measured between the tire W102 centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.

VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.

BODY WIDTH AT SGRP - FRONT. The dimension measured laterally between the widest points on the body at the SqRP-front, excluding door handles, applied moldings, or appliques.

VEHICLE WIDTH - FRONT DOORS OPEN. The dimension W120 measured between the widest point on the front doors in

maximum hold-open position.

VEHICLE WIDTH - REAR DOORS OPEN. The dimension W121 measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.

TUMBLE-HOME. STRAIGHT SIDE GLASS. The angle measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane. CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO

at the outside surface of the front door glass at the front SgRP "X" plane.

OUTSIDE MIRROR WIDTH: The dimension between the widest point on the outside mirrors. The standard right and left mirror adjusted for normal driving will be shown unless otherwise noted. When only one outside mirror is standard, the dimension will be to the zero "Y" plane.

Length Dimensions

WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.

VEHICLE LENGTH. The maximum dimension measured L103 longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

OVERHAND - FRONT. The dimension measured longitudi-L104 nally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

OVERHANG - REAR. The dimension measured longitudinally L105 from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.

UPPER STRUCTURE LENGTH. The dimension measured L123 longitudinally from the cowl point to the deck point.

REAR WHEEL CENTERLINE "X" COORDINATE or in the L127 case of dual rear axles, the coordinate shall be the midpoint of the distance between the rear axle centerlines.

Height Dimensions

VEHICLE HEIGHT. The dimension measured vertically from H101 the highest point on the vehicle body to ground.

ROCKER PANEL-REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening.

excluding flanges, to ground.

ROCKER PANEL - FRONT TO GROUND. The dimension H112 measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.

COWL POINT TO GROUND. Measured at zero "Y" plane. BACKLIGHT SLOPE ANGLE. The angle between the H114 H121 vertical reference line and the surface of backlight at vehicle

zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.

WINDSHIELD SLOPE ANGLE. The angle between the vertical reference line and a chord of the windshield arc H122 running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.

DECK POINT TO GROUND. Measured at zero "Y" plane.
STATICLOAD - TIRE RADIUS - REAR. Specified by the manu-H138 H109 facturer in accordance with composite TIRE SECTION

STANDARD.

Ground Clearance Dimensions

FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.

FRONT BUMPER TO GROUND - CURB MASS (WT.). Meas-H103

ured in the same manner as H102.

REAR BUMPER TO GROUND. The minimum dimension H104 measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard equipment.

REAR BUMPER TO GROUND - CURB MASS (WT.). Meas-H105

ured in the same manner as H104.

ANGLE OF APPROACH. The angle measured between a H106 line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated

ANGLE OF DEPARTURE. The angle measured between a H107 line tangent to the rear tire static loaded radius arc and the initial point of structural interference rearward of the rear tire

to ground. The limiting component shall be designated. RAMP BREAKOVER ANGLE. The angle measured between two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.

REAR AXLE DIFFERENTIAL TO GROUND. The minimum H153 dimension measured from the rear axle differential to

ground.

MINIMUM RUNNING GROUND CLEARANCE. The mini-H156 mum dimension measured from the sprung vehicle to ground. Specify location.

METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

Glass Areas W5 Windshield area. Š2 Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle. and aft of the SgRP - front. **S3** Backlight areas. W9 **S4** Total area. Total of all areas (S1 + S2 + S3). Define if other than round. Fiducial Mark Dimensions H7 Flducial Mark - Number 1 L54 "X" coordinate. "Y" coordinate. W21 steering wheel rim. "Z" coordinate. H81 H18 Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. H161 vertical to the surface plane of the steering wheel. SgRP - FRONTTO HEEL. The dimension measured vertically H₁₆₃ H30 Fiducial Mark - Number 2 from the SgRP – front to the accelerator heel point. UPPER BODY OPENING TO GROUND – FRONT. The L55 "X" coordinate. H50 W22 "Y" coordinate. W82 "Z" coordinate. opening to the ground on the SgRP – front "X" plane. EFFECTIVE HEAD ROOM – FRONT. The dimension meas-H162 Height "Z" coordinate to ground at curb weight. H61 Height "Z" coordinate to ground. H164 to the headlining plus 102 mm (4.0in.). Front Compartment Dimensions H67 ACCELERATOR HEEL POINT TO STEERING WHEEL L11 CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline sheet metal at the accelerator heel point. and a plane tangent to the upper surface of the steering wheel rim. Rear Compartment Dimensions DESIGNH-POINT - FRONT TRAVEL. The dimension meas-L17 L-41 ured horizontally between the design H-point - front in the foremost and rearmost seat track positions. (See SAE L43 J1100) line and thigh centerline. L23 NORMAL DRIVING AND RIDING SEAT TRACK TRAVEL. L45 The dimension measured horizontally between a point on thigh centerline and lower leg centerline. the design H-point travel line from the SgRP to the displaced 147 point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track

positions. (See SAE J1100).
SGRP – FRONT. "X" COORDINATED.
MAXIMUMEFFECTIVELEGROOM – ACCELERATOR. The L31 L34 dimension measured along a line from the ankle pivot center to the SgRP - front plus 254 mm (10.0 in.) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.

travel used for purposes other than normal driving and riding

BACK ANGLE - FRONT. The angle measured between a vertical line through the SgRP - front and the torso line. If the seatback is adjustable, use the normal driving and riding position specified by the manufacturer.

HIP ANGLE - FRONT. The angle measured between torso line and thigh centerline.

KNEE ANGLE - FRONT. The angle measured between thigh 144 centerline and lower leg centerline measured on the right

L46 FOOT ANGLE - FRONT. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref SAE J826.

SgRP - FRONT TO HEEL. The dimension measured horizon-L53 tally from the SgRP-front to the accelerator heel point.

W3 SHOULDER ROOM - FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP - front at height between the belt line and 254 mm (10.0 in.) above the SgRP - front, excluding the door assist strap and attaching parts.

HIP ROOM-FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP - front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP - front and 76 mm (3.0 in.) fore

STEERING WHEEL MAXIMUM OUTSIDE DIAMETER.

ACCELERATOR HEEL POINT TO THE STEERING WHEEL CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the

STEERING WHEEL ANGLE. The angle measured from a

dimension measured vertically from the trimmed body

ured along a line 8 deg. rear of vertical from the SgRP - front

FLOOR COVERING THICKNESS - UNDEPRESSED - FRONT. The dimension measured vertically from the surface of the undepressed floor covering to the underbody

BACK ANGLE - SECOND. The angle measured between a vertical line through the SgRP – second and the torso line. HIP ANGLE – SECOND. The angle measured between torso

KNEE ANGLE-SECOND. The angle measured between

FOOT ANGLE - SECOND. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).

KNEE CLEARANCE - SECOND. The minimum dimension L48 measured from the knee pivot center to the back of the front

seatback minus 51 mm (2.0 in.).

L50 SgRP COUPLE DISTANCE - SECOND. The dimension meas ured horizontally from the driver SgRP-front to the SqRP - second.

MINIMUM EFFECTIVE LEG ROOM-SECOND. The di-L51 mension measured along a line from the ankle pivot center

to the SgRP - second plus 254 mm (10.0 in.).

SHOULDER ROOM - SECOND. The minimum dimension W4 measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP-second at height between 254-406 mm (10.0-16.0 in.) above the SgRP - second, excluding the door assist straps and attaching parts.

W6 HIP ROOM - SECOND. Measured in the same manner as

W5.

SgRP - SECOND TO HEEL. The dimension measured verti-H31 cally from the SgRP - second to the two dimensional device heel point on the depressed floor covering.

H51 UPPER BODY OPENING TO GROUND - SECOND. The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.)

forward of the SgRP – second.

EFFECTIVE HEAD ROOM – SECOND. The dimension meas H63 ured along a line 8 deg. rear of vertical from the SgRP to the

headlining, plus 102 mm (4.0 in.). FLOORCOVERING - DEPRESSED - SECOND. The dimen **H73** measured vertically from the heel point to the underbody sheet metal.

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METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions — Key Sheet Dimensions Definitions

Luggage Compartment Dimensions

V1 USABLE LUGGAGE CAPACITY – Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.

Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The Interior Volume Index estimates the space in a car. It is based on four measurements — head room, shoulder room, hip room, and leg room — for the front and rear seats, plus trunk capacity.

The Trunk/Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

Station Wagon / MPV - Third Seat Dimensions

- L85 SgRP COUPLE DISTANCE THIRD. The dimension measured horizontally from the SgRP second to the SgRP third.
- L86 EFFECTIVELEG ROOM THIRD. The dimension measured along a line from the ankle pivot center to the SgRP third plus 254 mm (10.0 in.).
- L87 KNEECLEARANCE THIRD. The minimum dimension from the knee pivot center to the back of second seatback minus a constant of 51 mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.
- L88 BACK ANGLE THIRD. Measured in the same manner as £41.
- L89 HIP ANGLE THIRD. Measured in the same manner as £43.
- L90 KNEE ANGLE THIRD. Measured in the same manner as L45
- L91 FOOT ANGLE THIRD. Measured in the same manner as L47.
- W85 SHOULDER ROOM THIRD. Measured in the same manner as W4.
- W86 HIP ROOM THIRD. Measured in the same manner as W5.
 EFFECTIVE HEAD ROOM THIRD. The dimension, measured along a line 8 deg. from the SgRP third to the headlining
- rear of vertical plus a constant of 102 mm (4.0 in.).
 H87 SgRP THIRD TO HEEL POINT.
- SD1 SEAT FACING DIRECTION THIRD.

Station Wagon / MPV - Cargo Space Dimensions

- L200 CARGO LENGTH OPEN FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.
- L201 CARGO LENGTH OPEN SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.

- L202 CARGOLENGTH CLOSED FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L203 CARGO LENGTH CLOSED SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.
- L205 CARGO LENGTH AT BELT SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.
- W201 CARGO WIDTH WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure to the sheet metal.
- W203 REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting interferences of the rear opening at floor level.
- W204 REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.
- W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height.
- W500 CARGO WIDTH AT FLOOR. The maximum dimension measured laterally between the limiting interferences at the floor level. This dimension shall include ribs and pillars, but will exclude wheelhouses.
- H197 FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.
- H201 CARGO HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane.
- H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.
- H250 TAILGATE TO GROUND CURB MASS (WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.
- HS05 MAXIMUM CARGO HEIGHT. The maximum vertical dimension rear of the front seat from the cargo floor to roof bow or headlining at the zero "Y" plane.

METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions — Key Sheet Dimensions Definitions

V2 STATION WAGON

Measured in inches:

W4 x H201 x L204 1728 = ft³

Measured in mm:

 $\frac{W4 \times H201 \times L204}{10^9} = m^3 \text{ (cubic meter)}$

V4 HIDDEN LUGGAGE CAPACITY – REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V5 TRUCKS AND MPV'S WITH OPEN AREA.

Measured in inches:

L506 x W505 x H503 1728 = ft²

Measured in mm:

 $\frac{L506 \times W500 \times H503}{10^9} = m^3 \text{ (cubic meter)}$

V6 TRUCKS AND MPV'S WITH CLOSED AREA.

Measured in inches:

L204 x W500 x H505 1728 = ft

Measured in mm:

 $\frac{\text{L204 x W500 x H505}}{10^9}$ = m³ (cubic meter)

V8 HIDDENLUGGAGE CAPACITY - REAR OF SECOND SEAT.
The total volume of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the second seat.

V10 STATION WAGON CARGO VOLUME INDEX.

Measured in inches:

 $\frac{\text{H201 x L205 x } \frac{\text{W4 + W201}}{2}}{1728} = \text{ft}^3$

Measured in mm:

 $\frac{\text{H201 x L205 x}}{10^9} = \text{m}^3 \text{ (cubic meter)}$

Hatchback - Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electronically adjusted seats, see the manufacturer's specifications for Design "H" Point). L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The

L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.

L209 CARGO LENGTH AT FLOOR – FRONT. The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT. The

L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT. The minimum dimension measured from the "X" plane tangent to the rearmost surface of second seatback or the load floor which is stowed at least one half of the H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "X" plane.

L211 CARGO LENGTH AT FLOOR – SECOND SEATBACK. The

L211 CARGO LENGTH AT FLOOR – SECOND SÉATBACK. The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

vehicle zero "Y" plane.

H197 FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

H198 SECOND SEATBACK TO LOAD FLOOR HEIGHT: The dimension measured vertically from the second seatback to the undepressed floor covering.

V3 HATCHBACK.

Measured in inches:

 $\frac{L208 \div L209}{2} \times W4 \times H197$ = H^3

Measured in mm:

 $\frac{\frac{\text{L208 + L209}}{2} \times \text{W4 x H197}}{10^9} = \text{m}^3 \text{ (cubic meter)}$

V4 HIDDEN LUGGAGE CAPACITY - REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor:

Measured in inches:

 $\frac{L210 + L211}{2} \times W4 \times H198$ = ft³

Measured in mm:

 $\frac{\frac{\text{L210 + L211}}{2} \times \text{W4 x H198}}{10^9} = \text{m}^3 \text{ (cubic meter)}$

METRIC (U.S. Customary)

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